

# Technical Data Sheet

## Oil Primer/Undercoat

Oil Primer/Undercoat is a high-build primer for exterior or interior use – may remain unpainted for up to twelve months, before painting. Sophisticated, understated sheen

- Conceals minor surface flaws
- Virtually non-yellowing
- Perfect coverage
- Excellent flow

### PRODUCT

INTENDED USE	Interior, pre-treated wood, plaster, wallboard, metals and plastic. This finish is suitable for use on exterior doors, trim, shutters, furniture, etc. when applied as a finish coat over two coats of HOLLANDLAC Brilliant Enamel in the same color.
SITUATION	Exterior/Interior
PACKAGING	1 l, 2.5 l
COLORS	All colors available via Fine Paints of Europe color mixing system
GLOSS LEVEL	Satin, approx. 35 G.U. at 60 °
BINDER	Alkyd resins
PIGMENT	Titanium Dioxide, mineral and organic color pigments
SOLIDS CONTENT	Approx. 60 volume %
DENSITY AT 68 °F	Approx. 1,15 kg/dm <sup>3</sup>
VISCOSITY AT 68 °F	Approx. 90 K.U.
DRYING TIME	Drying time (68 °F / 65 % R.H.): dust-free after approx. 3 hr; recoatable after approx. 18 hr.  Drying times are average values and provided as an indication only; actual drying time will depend on weather conditions, film thickness and choice of color. Darker colors, applied in lower temperatures will take longer to dry than whites and lighter colors.
ELASTICITY	7 mm Erichsen

NOTE: The properties and specifications can vary depending on the color. The values stated are typical.

### APPLICATION

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APPLICATION BY	Use a first quality, clean, natural bristle brush. We recommend the following brushes for this finish: Omega Small Flats (S57's) or Omega Round Sash (S203's) or premium quality professional roller covers in 3/8" nap.
DILUTION	Ready to use.
TOOLS/EQUIPMENT CLEANING	FPE Mineral Spirits.
APPLICATION TEMPERATURE / R.H.	Min. 45 °F - max. 77 °F ambient and substrate temp., relative humidity max. 85 %. Substrate temperature min. 38 °F above dew point.
THEORETICAL COVERAGE	covers approx 144 square feet per liter
FILM THICKNESS	33 microns dry film thickness (= approx. 65 microns wet film thickness)  Check the dew point regularly when applying at low temperatures. With wood and metal substrates, this can have a major influence on the ability to apply the coating, as well as on the drying and gloss of the applied coating.

## STORAGE AND USE PERIOD

STORAGE	Cool and above freezing point; do not allow product quality to deteriorate during storage.
USE WITHIN	12 Months (in unopened packaging)  After opening the packaging, the effect of 'preservatives' in the paint may be reduced. In exceptional cases, this can give bacteria and molds free rein from outside, which could spoil the product.

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